

# **DiamondPier<sup>®</sup>**

## **FOUNDATION SYSTEM**

### **Code Compliance Information for Diamond Pier<sup>®</sup> Foundations in the State of Minnesota**

**This document was revised in January 2018. Codes are constantly changing, however, so please check with your local building code official for any amendments or revisions that may apply.**

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Diamond Pier® Foundation Systems are covered by U.S. Patents 5,039,256; 6,910,832; 7,326,003; and patents pending.

Diamond Pier® is a U.S. registered trademark of Pin Foundations, Inc.

The latest version of this document is available on our website, [www.diamondpiers.com](http://www.diamondpiers.com), or by calling us at 866-255-9478 (Toll Free) or 253-858-8809 (Main Office). Other documents and publications referenced in this document and listed below are also available on the website.

“Diamond Pier DP-50 & DP-75 for Bearing Pin Piers,” ICC-ES Evaluation Report No. ESR-1895, 2017.

“Diamond Pier National Performance Submittals,” 2005.

“Diamond Pier Frost Performance Report, Zone II, Minnesota Soils,” 2010.

“Diamond Pier Frost Performance Review,” Nebraska Engineer’s Review, Certified letter from Paul C. Gilham, P.E., Western Wood Structures, Inc., January 29, 2013.

“Diamond Pier Observational Evidence,” Forest Lake, Minnesota, May 2011.

“Diamond Pier Installation Manual,” 2018.

Detail drawings of Diamond Pier foundations, on *Details* page on website.

# **Code Compliance Information for Diamond Pier® Foundations in the State of Minnesota**

## **Introduction**

The information in this document is intended to assist homeowners and builders in obtaining code approval to use Diamond Pier foundations for projects in the state of Minnesota. The Diamond Pier foundation system has proven to demonstrate performance equal to or better than traditional systems even in areas with frost heave, and it is compliant with the International Residential Code (IRC) and the 2015 Minnesota Residential Code (MRC) when properly installed. The procedure and submittal instructions below detail what to provide with your permit application to establish that the intent of the code is fully met with the use of Diamond Pier foundations for the specific project as described in the application.

Always striving to go “Beyond the Standard”, Pin Foundations, Inc. (PFI) is dedicated to excellence in the design, testing, and performance of the Diamond Pier product. PFI manufactures the highest quality products and maintains rigorous quality control procedures and standards. PFI invests in the highest standards of code compliance documentation, providing testing certifications through the ICC-ES evaluation services program with our published ESR-1895 code compliance document. With over 30 years of experience, PFI has a solid history of field performance in a wide range of low-impact foundation systems used in the most innovative building applications. Our innovation and dedication to quality allows you, the builder, to build with confidence and know that your project rests on a solid foundation.

## **Procedure**

The procedure when seeking code approval for any project involves the submittal of a code-compliant design to the local building code official, along with the building permit application. The project then goes through a plan review process. If the building official finds the project meets the intent of the code, then the project will be approved and the building permit issued. This is true regardless of how common a design might be; even a traditional concrete pier footing typically accepted by a code official for use in frost zones, as prescribed in R403.1.4.1 of the MRC, must be reviewed to ensure that site-specific conditions and the application meet the intent of the code. There may be cases where the prescriptive code is not satisfactory and additional means and measures are required. There is no product, design, or method of construction that is approved until a building official stamps the project as approved.

For Diamond Pier foundations, the procedure is to submit the Diamond Pier product as an alternate method with the application for the building permit. This is accomplished by attaching a detail of the Diamond Pier product in the project drawings, along with the layout and spacing of the piers in accordance with the “Residential Diamond Pier Load Chart.” Also, it is important to include copies of ICC-ES evaluation report ESR-1895 and, if requested, frost performance documents, which are available on the manufacturer’s website, [www.diamondpiers.com](http://www.diamondpiers.com).

## **Submittal**

Each project submittal using the Diamond Pier foundations must be reviewed by the local building code official to ensure that site-specific conditions and product applications meet the requirements of the PFI installation manual, the Residential Load Chart, and ESR-1895. Note that section 5.1 of ESR-1895 states, in part, that the Diamond Pier foundations must be installed in accordance with the PFI published installation instructions, the IRC, and ESR-1895.

During the review process, the building official considers the scope of the project, the project structure, soils information, and site conditions to ensure that the Diamond Pier product is being installed in accordance with its published capacities and that the published capacities and evidence of system performance submitted comply with the intent of the 2015 MRC.



## Submittal Evidence

The Diamond Pier DP-50 and DP-75 foundations have proven to provide sufficient bearing capacity in Minnesota. The testing and performance evidence shows that the Diamond Pier product provides adequate bearing, lateral, and uplift support for the life of the project when used in accordance with the Diamond Pier published capacities as defined in the “Residential Diamond Pier Load Chart.”

### Residential Diamond Pier Load Chart

IAS-Accredited Third-Party Bearing, Uplift, and Lateral Field Tests<sup>2</sup>

## Minimum 1500 psf

### Silts/Clays (CL, ML, MH, CH)<sup>3</sup>

Model / Pin No. / Length	Bearing Load Capacity	□ Equivalent Base Area	○ Cylinder Comparison	☼ Frost Zone	Uplift Load Capacity	Lateral Load Capacity
DP-50/36"	2700#	1.8 sf	18" dia	24"	600#	600#
DP-50/42"	* 3000#	2.0 sf	19" dia	36"	* 900#	* 600#
DP-50/50"	3300#	2.2 sf	20" dia	48"	1200#	600#
DP-75/50"	* 3750#	2.5 sf	21" dia	48"	* 1400#	* 600#
DP-75/63"	4200#	2.8 sf	22" dia	60"	1600#	600#
<b>Equivalency to Traditional Concrete Footings</b>						

## Minimum 2000 psf

### Sands/Gravels (SW, SP, SM, SC, GM, GC)<sup>3</sup>

Model / Pin No. / Length	Bearing Load Capacity	□ Equivalent Base Area	○ Cylinder Comparison	☼ Frost Zone	Uplift Load Capacity	Lateral Load Capacity
DP-50/36"	3600#	1.8 sf	18" dia	24"	600#	600#
DP-50/42"	* 4000#	2.0 sf	19" dia	36"	* 900#	* 600#
DP-50/50"	4400#	2.2 sf	20" dia	48"	1200#	600#
DP-75/50"	* 5600#	2.8 sf	22" dia	48"	* 1400#	* 600#
DP-75/63"	6400#	3.2 sf	24" dia	60"	1600#	600#
<b>Equivalency to Traditional Concrete Footings</b>					*Interpolated from field test values.	

### Notes:

1. This load chart is intended for simple structures supported by columns, posts, and beams loaded up to, but not exceeding, the stated capacities. It is not intended for structures with asymmetrical, rotational, overturning, or dynamic forces. Intended uses are described in section 2.0 of ICC-ES prescriptive bearing evaluation report ESR-1895. For projects that exceed the capacities or limitations defined herein, or the intended uses described in ESR-1895, contact PFI for additional information or site-specific capacity evaluation. See also the [Use and Applications](#) download at [www.diamondpiers.com](http://www.diamondpiers.com).
2. Capacities shown are tested to a Factor of Safety of 2, and are applicable in properly drained, normal sound soils only, with minimum soil bearing capacities as indicated. Copies of the field test reports are available from PFI upon request.
3. See IRC Table R401.4.1, “Presumptive Load-Bearing Values of Foundation Materials,” for a full description of applicable 1500 psf and 2000 psf soil types. For soils below 1500 psf, or soils with unknown characteristics, additional site and design analysis is required. For soils above 2000 psf, the values in this chart shall apply.
4. All capacities use four pins of the specified length per foundation. Pin length includes that portion of the pin embedded within the concrete head. See “Check Your Layout” in the Diamond Pier Installation Manual for more information on pin/pier layout and spacing restrictions.
5. For professional engineers designing for short-term transient loads, contact PFI for further information.

## **Load Bearing Testing**

IAS-Accredited Diamond Pier Compression Field Load Test Report, EEI Report No. 07-020-10, published October 5, 2016; submitted to the ICC-ES evaluation services for review and publication in December 2016.

The published ESR-1895, reissued December 2016, paragraph 4.1, provides evidence of bearing capacity using Diamond Pier foundations as equivalent to the published load capacity chart provided on page 5 per 2015 IRC Table R401.4.1. The Diamond Pier DP-50 with 50" pins provides 3300 lb of bearing capacity in 1500 psf minimum soils per 2015 IRC Table R401.4.1. The Diamond Pier DP-75 with 63" pins provides 4200 lb of bearing capacity in 1500 psf minimum soils.

A copy of this test report is available upon request.

## **Uplift and Lateral Load Testing**

IAS-Accredited Diamond Pier Uplift and Lateral Load Field Test Report, EEI Report No. 07-020-11, published January 2017.

The IAS-Accredited Diamond Pier Uplift and Lateral Load Field Test provides evidence of equivalent or better uplift loads when compared to a traditional concrete foundation assembly. The Diamond Pier DP-50 with 50" pins provides 1200 lb of uplift resistance in 1500 psf minimum soils per 2015 IRC Table R401.4.1. The Diamond Pier DP-75 with 63" pins provides 1600 lb of uplift resistance in 1500 psf minimum soils.

## **Uplift Comparison**

The Diamond Pier DP-50/50" provides 1200 lb of uplift load capacity per IAS-accredited third-party testing.

- A 12" diameter x 48" deep concrete cylinder footing provides an uplift resistance of 465 lb (dead load calculation).
- The Diamond Pier DP-50 foundation with 50" pins provides an uplift resistance of 1200 lb.
- The Diamond Pier DP-75 foundations with 63" pins provide an uplift resistance of 1600 lb.

## **Field Performance**

PFI also provides evidence of equivalency for frost heave resistance by providing equal or better uplift resistance and over 20 years of independently documented field performance. These documents are available on PFI's website.

- 2005 National Performance Affidavits: A series of testimonials and engineers' opinion letters attesting to the performance of the system in a wide variety of climates and conditions.
- 2010 Frost Performance Report: A Minnesota engineer's certified report of a series of monitored local deck installations, including a review from Colorado Code Consulting. Colorado Code Consulting provides educational seminars for building and residential code, including specific courses addressing the review of alternate building products. Colorado Code Consulting states:

*"In accordance with the Minnesota Building Code (MBC) Minnesota Rules Section 1300.0110, Subpart 13 Alternate Methods, it is my professional opinion that this report demonstrates that Diamond Pier DP-50 foundations have been proven to protect attached, permanent secondary structures (such as decks and stairs) from frost heave. Therefore, the piers comply with the intent of the Minnesota Code Section 1309.0403 and its amended IRC section R403.1.4.1 for footing frost protection. The intent of these provisions is to ensure footings and the permanent structures they support to be protected from the negative effects of frost heave. Diamond Pier foundation's track record proves that it provides for the IRC's full frost protection intent."*

Tom Meyers, Colorado Code Consulting

- 2013 Nebraska State Engineer's Letter: Review and evaluation of 2010 Frost Performance Report by a professional structural engineer for the state of Nebraska.

*"I have reviewed the DP-50 Diamond Pier Frost Performance Report, consisting of the preface, a letter from Thomas Meyers, CBO and a report by Steven A Schmidt, PE. Additionally, I have reviewed ICC-ES Evaluation Report, ESR-1895. These documents adequately certify that the DP-50 Diamond Piers perform acceptably for detached or attached deck structures subjected to frost heave conditions."*

Paul C. Gilham, P.E.S.E.

- 2011 Observational Report: A direct side-by-side comparison of the Diamond Pier foundation system to a conventional concrete footing in Forest Lake Minnesota.

#### Additional Documentation

AC336, ICC-ES Acceptance Criteria for Precast Concrete Pier Foundation Assemblies.

## **Conclusion**

The evidence submitted and described in this document clearly demonstrates equal or better performance of Diamond Pier foundations as specified in Chapter 4 of the 2015 Minnesota Residential Code, per Part 1300.0110, Subpart 13, Alternative materials, design, and methods of construction and equipment.

Over 50,000 Diamond Pier foundations have been installed in a random mix of mild, moderate, and severe frost heave susceptible soils, as defined by the USDA web soils survey, and have exhibited excellent field performance. Upon request, PFI can supply information for dozens of sites and subdevelopments where traditional concrete piers accepted by Minnesota State Code have failed to adequately resist frost heave. Diamond Pier systems provided as an alternative have resisted frost heave at these sites since 2007.

PFI does not advocate a blanket approval of the Diamond Pier product by any building code official. PFI is dependent on the review process to ensure that the Diamond Pier product is used in accordance with the application for which it is intended—in normal construction conditions—and within the limits of the system. This process protects the homeowner, the builder, and PFI as the manufacturer. The Diamond Pier product should not be used until the local code official approves its use as submitted in the permit application.

Conversely, PFI does not agree with a blanket denial of the Diamond Pier product by any building code official without proper project-specific review. A proper project-specific review defines for the builder or applicant any special conditions that may exist, and provides an explanation of whether the intent of the code has or has not been met. In the event that the code official denies the use of the Diamond Pier product as an alternate method, the building code official shall document the reason for the denial per Part 1300.0120, Subpart 8, and provide a written copy to the permit applicant. The building code official may deny the use of the Diamond Pier system if the intent of the code has not been met or if the project is not installed in accordance with the instructions in PFI's Diamond Pier Installation Manual or in accordance with ESR-1895, but in all cases, a proper project review must be done without prejudice.

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